

24th International VDI-Congress

June 12 and 13, 2024, Baden-Baden, Germany



The leading international congress for electrified powertrains, systems, components and methods

# Main topics:



### Workshops (in German)

- Design und Entwicklung nachhaltiger technischer Systeme
- Digital Twins zur Virtualisierung in der Fahrzeugentwicklung

### Accompanying event



8th International VDI Conference Powertrain Systems in Mobile Machines 2024



# Program Overview

	Tuesday	Workshop	ps	Only held in German!			
Tuesday, June 11, 2024, Kongresshaus Baden-Baden, Germany							
09:00 17:00	Digital Twins zur Virtualisierung in der Fahrzeugentwicklung (01ST022024)		Design und Entwicklung nachhaltiger technischer Systeme (01ST807024)				
<b>1st Congress Day</b> Wednesday, June 12, 2024							
09:00	Welcome address						
• 09:20	Plenary speeches with subsequence discussion (Auditorium)						
11:20	Coffee break and visit of the exhibition						
■ 12:00				Accompanying conference Powertrain Systems in Mobile Machines 2024			
	E-engine	Inverter	Cooling/Fluids	Energy and propulsion systems			
13:00	Lunch and visit of the exhibition						
∎ 14:30	Drive concept	NVH	Thermal management	Powertrain transformation			
16:00	Coffee break and visit of the exhibition						
<b>■</b> 16:45	Transmission	Simulation	Hybrid	Implementation of hydrogen fuel cell systems			
18:15	End of the 1st congress day						
<b>18:45</b>	Dritev Summer Night						

<b>2nd Congress Day</b> Thursday, June 13, 2024						
■ 08:30				Accompanying conference Powertrain Systems in Mobile Machines 2024		
	Al methods	Sustainability	Drive concept 2	Electric drive concepts		
<b>•</b> 10:30	Coffee break and visit of the exhibition					
11:15	Transmission 2	E-engine 2	Inverter 2	Implementation of electric drivetrain systems		
12:45	5 Lunch and visit of the exhibition					
<b>■</b> 14:15	Plenary speeches with subsequence discussion (Auditorium)			Electric drives in different application		
<b>16:00</b>	Awarding of the Best Presentation Award for Young Engineers (Auditorium)					
16:05	Closing remarks					
i 16:15	<sup>5</sup> End of the congress					

# **1st Congress Day**



Your international technology congress for powertrain developers in Baden-Baden, Germany!





Dr. Henning Wöhl-Bruhn, Volkswagen AG

#### 12:00 E-motor development according to Design to Line (D2L)

- · Bosch D2L approach: Continuous improvement of the existing modular E-motor design kit sMG Gen2 with new technologies on existing production facilities
- Design: Clear boandary conditions through line rules from manufacturing for development
- · Line: Flexible production facility concept offers the possibility of integrating new technologies
- Presentation D2L approach for the new technology features direct cooling, rotor bandage and shortened winding head, significantly improving the E-motor KPIs power density, efficiency and sustainability

Dipl.-Ing. Thomas Böker, Director eMotor, Robert Bosch GmbH, Schwieberdingen, Germany, Co-Authors: Dr. rer. nat Thilo Leineweber, Dr.-Ing. Peter Fischer, both Robert Bosch GmbH, Stuttgart, Germany

#### 12:30 Comparison of technologies and materials for E-Drive systems ander new cooling aspects

- Phase Change Cooling as mandatory technology for BEV cost reduction
- Impact of new Phase Change Cooling system on the parameters of e-powertrain
- Optimize e-motor designs for new magnet and winding materials
- · Low costs and weight combined with high efficiency, performance and sustainability

Dr. Stephan Günther, Development Engineer, Electrical Machines, Co-Authors: Dr.-Ing. Mathias Lindner, Dr.-Ing. Christoph Danzer, all IAV GmbH, Stollberg, Germany

#### 13:00 Time for Business Lunch – Meet & Greet in the exhibition area with car presentation



#### 14:30 New high voltage Xin1 eAxle range

- Scalable high voltage eAxle Xin1 Modular architecture (800V/400V – EESM/ PMSM) with high level of component integration
- Best in class eAxle for power density without compromise on efficiency and CO<sub>2</sub> emissions
- Remanufacturing and reparability

Eric Hamon, PEM eAxle & System Platform Cluster Director, R&D Powertrain Electrified Mobility, Valeo, Creteil, France

# Inverter

Dr. Hristian Naumoski, Mercedes-Benz AG

#### Advanced power electronics topologies drive efficient HV architectures

- Wide-bandgap technologies enables advanced and efficient inverter topologies
- Analyses of PWM losses of electric machines in a wide range of inverter switching frequency
- · Advanced inverter topologies increase reliability and drivability in L4/L5 autonomous vehicles
- Electric drivetrain efficiency optimization for more range and longer lifetime

Dr.-Ing. Ayman Ayad, Senior System Engineer & Expert Power Electronics, Co-Authors: Dr.-Ing. Anatoliy Lyubar, Dr.-Ing. Philip Brockerhoff, all Vitesco Technologies GmbH, Regensburg, Germany

#### Increased performance and efficiency using optimized pulse patterns

Motor control

- Efficiency
- Modulation

Simon Klacar Ph.D., Principal Engineer Propulsion System, InfiMotion Technology, Gothenburg, Sweden

#### **Cooling/Fluids** Dr.-Ing. Thomas Casper,

Dr. Ing. h.c. F. Porsche AG

#### How EV transmission fluids can enable greater sustainability, greater efficiency, and greater durability of electrified powertrains

- General effects on various properties when comparing ultra-low viscosity fluids with conventional transmission fluids
- · How EV transmission fluids can contribute to a higher drivetrain efficiency while keeping hardware protection at the highest possible level
- Strategies for reducing carbon intensity through optimized formulations that take different raw material sources into account

Dr. rer. nat. Christian Nörnberg, Technologist PD Driveline & Advanced Electrification Fluids, Co-Author: Dr. Thomas Hellwig, both Castrol Germany GmbH, Hamburg, Germany

#### Efficient and sustainable dielectric fluids for direct battery and e-motor cooling

Lower operating temperatures in batteries

- and e-motors demonstrated by test results Optimized dielectric properties for better
- insulation · Abuse testing results and safety enhancement
- Sustainable formulation options

Dipl.-Ing. (FH) Thomas Kraft, Geschäftsentwicklung E-Mobility, Co-Authors: Dr. Jasmin Schießl-Kerbeck, Marcel Paris, all Fuchs Lubricants Germany GmbH, Mannheim, Germany



#### Merits of using harmonic current injection in electric drives to reduce torque ripple, improve NVH behavior, and more

- · Current control for harmonics in an electric drive
- Improved NVH behavior
- Reduced torque ripple
- Inverter temperature balancing

Dr. rer. nat. Michèle Hirsch, Development Engineer, Function Development, Co-Author: Dr.-Ing. Gunther Götting, both Robert Bosch GmbH, Stuttgart, Germany



#### Efficiency potential of mono-fluid drivetrain thermal management for battery electric vehicles

- Efficiency
- Holistic thermal management
- Battery electric vehicles
- Energy losses

Bernd Morhard, M. Sc., Research Associate, EHL Tribocontact and Efficiency, Co-Authors: Bjarne Schwarz, M. Sc., Lukas Pointner-Gabriel, M. Sc., Dr.-Ing. Thomas Lohner, Prof. Dr.-Ing. Karsten Stahl, all Institute of Machine Elements, Gear Research Center (FZG), TUM School of Engineering and Design, Technical University of Munich, Garching, Germany

# FEV Europe GmbH

#### 15:00 ONE EDU: Efficiency, cost and space advantages of highly integrated multicomponents solution

- The ultimate integration of sophistication and functionality for any EV application needs
- A groundbreaking solution, incorporating up to 8+ essential subcomponents within a single, sleek housing
- hofer powertrain dives into details about the benefits of such solutions and explains how they can change the course of EV powertrain development

**Dipl.-Ing. Klaus Wawra,** Technical Project Manager/Site Director Vienna, Co-Authors: Sebastian Hilger, Markus Schmid, all hofer powertrain AG, Nürtingen, Germany, Dr.-Ing. Thomas Hackl, Hofer AG, St. Ulrich bei Steyr, Austria

#### 15:30 Novel clutchless transmission advancements using tangential spiral transition geometry provides imperceptible shifting and unintrupted torque at higher speeds

- Spiral sprocket segments elongate the shift duration and precisely command the chain transition even more smoothly than previous ingear transmissions
- Uninterupted shifts with high torque motors are demonstrated
- Efficiency is further improved making this 2-speed more efficient than commercial single-speed gearboxes
- Breakthrough in actuation technology dramatically reduces noise and increases durability

**Tony Wong,** CTO, Product Development, Inmotive, Toronto, Canada

# On the effects of electric components on gearbox noises

- Early-stage analysis of NVH behavior in gearboxes is commonly done using time-based multibody simulations, but new challenges arise due to the interplay between mechanical and electric components like e-motors, inverters, and controllers
   The paper uses multibody simulations to
- assess the impact of electric and mechanical components on both structural and airborne noise in gearboxes, highlighting the complex interactions between these elements

Marc Janousek, M. Sc., Analysis- and Support Engineer, Advanced Simulation Technologies, Co-Authors: Benjamin Schmelzle, M. Sc., Denis Werner, M. Sc., Dr. Rainer Fiereder, all AVL Deutschland GmbH, Mainz-Kastel, Germany

#### 3D tolerance analysis of gearbox components: Tolerance optimised design taking into account noise radiation due to gear meshing

- 3D system tolerance analysis and system design as a basis for acoustic design of gearboxes
- Derivation of important design features and gear tooth corrections based on results of tolerance analyses for improved gear acoustics
- Presentation of the methodology based on a practical example from the field of E-mobility

**Maximilian Zinner, M. Sc.,** Leading Expert Powertrain, Co-Authors: Dr. Jan Reger, Dr. Bernd Somschor, all ARRK Engineering GmbH, Munich, Germany

# Testing, simulation and validation for designing battery safety materials

- Electric vehicle
- Battery
- Safety
- Thermal runaway

**Dr. Keon Woo Lee, eMBA,** Senior Manager PD Battery Solutions, Automotive Components, Henkel AG & Co. KGaA, Dusseldorf, Germany

#### Development of efficient thermal management systems for HEVs, BEVs and FCEVs using co-simulation on the HiL-ThermoLab testbed

- Development and testing of thermal operating strategies
- Development of innovative thermal management systems
- Development and use of new test systems (HiL-ThermoLab testbed)

Luis Vincent Fiore, M. Sc., Research Assistant, Institute for Internal Combustion Engines and Powertrain Systems, Co-Authors: Prof. Dr. techn. Christian Beidl, both Technical University Darmstadt, Germany, Prof. Dr. Günter Hohenberg, IVD-Deutschland GmbH, Darmstadt, Germany

**16:00** Meet & Greet – Coffee break in the exhibition area with car presentation

#### Transmission M. Eng., Georg Bednarek, Stellantis AG

# 16:45 High reduction hypoids – High reduction, high speed and also high efficiency?

- High reduction hypoids
- Experimental investigations
- Efficiency
- High speed

Lorenz Constien, M. Sc., Research Assistant, Co-Authors: Alexander Drechsel, M. Sc., Dr.-Ing. Josef Pellkofer, Prof. Dr.-Ing. Karsten Stahl, all Institute of Machine Elements, Gear Research Center (FZG), TUM School of Engineering and Design, Technical University of Munich, Garching, Germany Simulation Dr.-Ing. Thomas Hackl, Hofer AG

Parameter study on the influence of driving cycle and powertrain parameterization on fuel consumption of wheel-hub driven vehicles

- Backwards simulation of the drivetrain of wheel hub driven vehicles to determine fuel consumption
- Driving cycles for designing the drivetrain of wheel hub driven vehicles
- Parameter study on influence of driving cycle and powertrain parameterization on consumption

**Tobias Peichl, M. Sc.**, Research Associate, Institute for Mechatronic Systems (IMS), Co-Author: Prof. Dr.-Ing. Stephan Rinderknecht, both Technical University Darmstadt, Germany

### Hybrid

**Prof. Karl Viktor Schaller,** Technische Universität München

# The next Audi 48V hybrid powertrain generation with an Integrated Electric Drive System

- 48V system architecture as a holistic approach (Audi)
- Fulfillment of performance, efficiency and weight requirements while ensuring the integrability into the existing double clutch powertrains (Audi)
- Design of the electric machine, inverter, integrated driveline, & control software (BorgWarner)
- Comparison of the total system performance against the provided system requirements (BorgWarner)

Florian Then, M. Eng., Project Management All-Wheel Drive Systems, Powertrain Generator, Development Transmissions/Powertrain, Audi AG, Ingolstadt, Germany and **Caleb Secrest, Ph.D.** Engineering Manager, Electrification Controls – Platform & Innovation, Power Drive Systems, BorgWarner, Noblesville, USA, Co-Authors: Dipl.-Ing. (FH) Daniel Brückel, Christian Glück, B. Eng., Dipl.-Ing. Sachin Pangaonkar, all Audi AG, Ingolstadt, Germany, Ashish Jain, M.S., Cong Ma, Ph.D., BorgWarner, Noblesville, USA, Piero Caporuscio, M. Sc., BorgWarner, Auburn Hills, USA

#### 17:15 Gear efficiency optimization – Macro and micro geometry design for stepped planetary gear stages

- Al-based design of the macro geometry of a stepped planetary gear stage for an optimized operational behavior
- Simulation of the operational behavior in multi body simulation
- Robust micro geometry design considering dynamic misalignments due to manufacturing and assembly deviations

#### Christian Westphal, M. Sc., Group Leader Gearbox NVH, Co-Authors: Dr.-Ing. Jens Brimmers, M. Sc., Prof. Dr.-Ing. Christian Brecher, all Werkzeugmaschinenlabor WZL, RWTH Aachen University, Germany

#### 17:45 From single contact to mechatronic system – examples of series applications of

- planetary roller gears in automobiles
- Classification and function of a synchronised planetary screw drive
- System architectures examples of the technical variability and use of the SPWG
- Deep dive: Excerpt from the design of the SPWG using the example of radial clearance – from system behaviour to contact analysis

#### **Dr.-Ing. Simon Merz,** Validation and Verification Engineer, Schaeffler Technologies AG & Co. KG, Herzogenaurach, Germany, Co-Author: Dipl.-Ing. Reiner Voss, Schaeffler Technologies AG & Co. KG, Schweinfurt, Germany

#### 18:15 End of the 1st congress day

18:45 Dritev Summer Night at Kurhaus Baden-Baden – The place you have to be!

#### A MBSE approach for virtual verification and validation of e-drives with digital twins

- Digitalization and focus on electric vehicles
   Introduction of digital twins along the V-model using MBSE
- Simulation requirements/SysML architecture models for overall system simulation models
- End-to-end process: From requirements to model construction to virtual release (inc. DevOps)

**René Honcak, M. Sc.,** Head of Digital Twin | Electrified Powertrain Technology, ZF Friedrichshafen AG, Munich, Germany

#### Transferring superior vehicle functions for energy & motion control to the software-defined vehicle

- Software driven vehicle functions will enable superior drivability and significant benefits regarding efficiency, safety, dynamics, and convenience
- Magna's software technology plays a vital role in electric powertrain systems
- Insights into Magna's software platform for advanced and predictive vehicle functions for energy & motion control

**Dipl.-Ing. oec. Julius Meinecke,** Senior Manager, Product Management, Connected Powertrain, Magna Powertrain, St. Valentin, Austria

# The new EDCT P2 hybrid transmission scalable for both 48V/320V Stellantis hybrid models application

- One Transmission concept addressing two hybrid powertrains (Mild hybrid & High Voltage hybrid)
- Fully integrated edrive variants
- Best driveability
- 50 % of low speed city driving in 100 % ZEV mode, 20 %  $\rm CO_2$  reduction compared to predecessor

Arnaud Vasseur, M. Sc., EDCT Project Chief Engineer, Stellantis, Carrieres-Sous-Poissy, Frankreich, Co-Author: Gunther Bismans, M. Sc., Punch Powertrain PSA e-Transmissions, Sint-Truiden, Belgium

### DHT's in modern mobility and the

- hybrid-strategy for multi-mode powertrainsThe growing relevance of Dedicated Hybrid
- Transmissions (DHT)
- The future-proof hybrid strategy for the automotive market
- Optimization of fuel consumption

• Worldwide trends for hybrid vehicles **Faramarz Rahnama, B. Sc.,** Design Engineer, Co-Authors: Razif Mokhti, Karsten Loock, all hofer AG, Wolfsburg, Germany





Thursday, June 13, 2024

#### L Al methods

Dr.-Ing. Keiwan Kashi,

GKN Driveline International GmbH

#### 08:30 Thermal digital twin using Reduced Order Model (ROM) and Artificial Intelligence (AI) in high voltage power electronics of electric vehicles

- Reduced Order Model Algorithms, Arnoldi Method
- Mathematical modelling and 1D system
   thermal network model
- · Artificial Intelligence algorithms

#### Online simulation and software integration

Prabhakaran Alagarsamy, M. Eng., Expert-System Thermal Management, Group Components, Volkswagen AG, Ingolstadt, Germany, Co-Author: Dr. Avakian Artjom, Group Components, Volkswagen AG, Kassel, Germany

#### 09:00 Machine-learning based approach for the holistic optimization of bearing concepts in electric drives

- Electric drive synthesis
- Bearing design
- System optimization
- Machine Learning

#### Marie Hermanns, M. Sc., Development Engineer and Mathias Derksen, M. Sc., Development Engineer, both Technical Development of electric drives, power electronics and transmissions, Group Components, Volkswagen AG, Baunatal, Germany

#### 09:30 Develop efficiently and save resources with engineering AI and the Robust Design method – practical examples and AI live demo on NVH, inverter and battery

- Engineering AI creates valid prediction models based on a small number of samples as early as the development phase
- Best settings for product functionality over service life and stable, resource-efficient manufacturing processes
- With the Robust Design method systematically and securely to robust products and stable processes

#### **Dipl.-Ing. (FH) Frank Thurner,** Head of Digitalization with Engineering-AI in Development & Production, mts Consulting & Engineering GmbH, Fürstenfeldbruck, Germany



#### Sustainability

Dr. Michael Wagner, BorgWarner Drivetrain Engineering GmbH

#### Systems thinking, sustainability, life cycle analysis, electric vehicles, drivetrain, electric machines

- A holistic strategy to embed ESG into the fabric of product development to deliver value to our customers, reducing the total cost of ownership with improved product performance
- The European Commission Sustainable Product Policy estimates that 80 % of a products environmental impact is determined at the design stage. Systems engineering unlocks this potential
- Using design principles for sustainability (DfS) and LCA to reduce not only Cradleto-gate embedded emissions but also enable Cradle-to-cradle whole-life impact reduction and develop a circular economy
- Drive train design optimisation for performance, cost and sustainability

Sean Worrall, MBA, B. Eng., Chief Engineer Product Sustainability, GKN Automotive, Abingdon, UK

# The path to carbon-neutral steel component

- Challenges in procuring "green" steel
- · Carbon-neutral forging and heat treatment
- The relevance of material selection for sustainability
- Compensating residual  $\mathrm{CO}_{\mathrm{2}}$  through certificates

Dipl.-Phys. Dirk Neumayer, Manager, Richard Neumayer GmbH, Hausach, Germany

#### Decarbonization strategy of Stellantis

Global carbon footprint and corporate
 net-zero commitment

Decarbonization roadmap & strategic plan

**Dipl.-Ing. Igor Zivkovic,** Technical Manager/ Technical Fellow, Stellantis Germany GmbH, Rüsselsheim, Germany

#### Drive concept 2

**Prof. Dr.-Ing. Stephan Rinderknecht,** Technical University of Darmstadt

# Value Engineering: Max. power density and cost reduction through technology change in eDrives

- Innovative technologies and engineering solutions, offering potential cost savings through component optimization and new materials
- Progress with the Form Litz Wire technology that increases motor power by over 25 %
- Higher efficiency and lower costs, making it a game-changer for electric vehicles with GaN solutions

**Dipl.-Ing. Fredrik Haag,** Head of Business Development eDrive, hofer powertrain, Nürtingen, Germany, Co-Author: Dr.-Ing. Thomas Hackl, Hofer AG, St. Ulrich bei Steyr, Austria

# Customized EDU systems from micro mobility to heavy-duty applications

- · High diversity of electric drive unit systems
- Electric bike drive unit
- Passenger car drive unit
- Heavy duty drive unit

#### Dipl.-Ing. Ralph Johan Louis Fleuren,

Product Manager, Electric Powertrain, Co-Authors: Dr. Michael Stapelbroek, both FEV Europe GmbH, Aachen, Germany, Nikita Morozov, RWTH Aachen, Germany

#### Magna's next gen eDrive portfolio, concept and technologies

- Introducing Magna's next generation of eDrive
- Implemented technologies and solution
   approaches and their benefits
- Holistic optimization of the system and operating strategy

**Dipl.-Ing. (FH) Daniel Prix,** Senior Manager, AE Power Systems and Advanced Functions, Co-Authors: Dr. Daniel Lindvai-Soos, Dr. Ewald Robeischl, all Magna Powertrain GmbH & Co KG, Lannach, Austria

#### 10:00 Quality improvement through AI-based usage of production and field data analytics

- Data collected in manufacturing process and transmission lifetime
- From data to information Al ready infrastructure
- Insights through dashboards to support decision making process

Jens Saberi, M. Sc., Senior Manager Software Systems Solutions, Magna PT Software Systems Solutions GmbH, Untergruppenbach, Germany

#### Carbon footprint minimization of electric powertrains by multi-objective design optimization

- Carbon footprint minimization of electric axle drives in a multi-objective manner
- Obtain best suitable solution covering sustainability, performance, package and cost
- Sweet spot between production emissions and in-use energy efficiency gains

Dipl.-Ing. Dr. techn. Martin Hofstetter, Research Group Leader, Institute of Automotive Engineering, Co-Authors: Dipl.-Ing. Dominik Lechleitner, Assoc. Prof. Dr. Mario Hirz, all Technical University of Graz, Austria

#### The innovative cooling system of the new ID.7 electric drive

- Cooling system
- · E-Drive /E-Motor
- Thermal management

Dr.-Ing. Steffen Rothe, Development Engineer, Technical Development of electric drives, power electronics and transmissions, Co-Authors: Dipl.-Ing. Sebastian Gorges, Dipl.-Ing. Martin Hoffmann, all Group Components, Volkswagen AG, Baunatal, Germany

#### 10:30 Meet & Greet – Coffee break in the exhibition area with car presentation

**Transmission 2** M. Eng. Daniel Borowitza, BMW AG

#### 11:15 Innovative dog clutch with an electromagnetic actuator for more efficient and cost-optimized gearbox architectures

- · Structure and function of the electromagnetic dog clutch
- Efficiency and installation space advantages in the respective applications
- Design and testing of the overall system
- · Scalability: Development of a modular system

Konrad Lory, Head of Product Management, Co-Authors: Dipl.-Ing. Markus Sauter, MBA, Peter Echtler, all HOERBIGER Antriebstechnik GmbH, Schongau, Germany

#### 11:45 Optimized driving dynamics of electrically powered vehicles by active limited slip differentials

- Driving dynamics of BEV
- Torque distribution in drivetrains
- Comparison different solutions

12:15 Ultra Compact Drive – Future develop-

· Challenges during the UCD design

richshafen AG, Friedshafen, Germany

Dipl.-Ing. Tamás Gyarmati, Team Leader

Integration and Mechatronics, Co-Authors:

Matthias Reisch, Philip Dötschel, all ZF Fried-

differential

 Coax systems • ZF prototypes with InDi

Compactness of UCD

Jan Haupt, Chief Engineer Component Development, Co-Author: Dr. Christoph Gillen, both GKN GmbH, Lohmar, Germany

ment of co-axial solution with integrated

#### E-engine 2 Dipl.-Ing. (FH) Udo Sommerhalter,

Valeo Powertrain Systems Business Group

#### Next generation of electric machines for electric vehicle applications

- · Motivation of choosing Woand Rotor Synchronous Machines (WRSMs) in modern EVs
- · Technical benefits and challenges associated with developing WRSMs
- · Understand the trade-offs between performance, cost-effectiveness and Life Cycle Analysis
- Considering emerging technologies in power transfer to the rotor assembly

Dr. Mahdi Tousizadeh, Technical Specialist -Motor Control, Systems Engineering, Co-Authors: Dr. Mike Solmelidis, Rick Townend, all GKN Automotive, Abingdon, UK

#### Design and analysis of a novel oil cooling solution for an ultra-high power density permanent magnet motor

- Interior permanent magnet motor
- High power density
- · High torque density
- Oil cooling

Dr. Andreas Andersson, Lead Engineer Electric Drive, R&D, propulsion hardware and system, Co-Authors: Dr. Håkan Sandquist, Dr. Simon Klacar, all InfiMotion Technology Europe AB, Gothenburg, Sweden

#### Automated design optimization of axial and radial flux motors for e-powertrains

- Multi-fidelity modeling of electric machines
- · Powertrain architecture design
- System optimization methods and algorithms Transmission design

Dr. Ir. Theo Hofman, Associate Professor, Mechanical Engineering, Co-Author: Ir. Olaf Borsboom, both Eindhoven University of Technology, Eindhoven, The Netherlands



Ebtissem Bouguila, M. Sc., Dr. Ing. h.c. F. Porsche AG

#### Non-isolated onboard charger with three-phase and single-phase operation mode and increased power density

- · OBC state of the art and standardization
- Presentation of a new OBC topology with optimal power density
- Modulation with low common mode generation

· Three- and single-phase operation Milad Khani, M. Sc., Research Associate, Institute for power electronics and control of drives, Co-Authors: Steffen Frei, M. Sc., Prof. Dr.-Ing. Gerd Griepentrog, all Technical University of Darmstadt, Germany

#### Trends for ultra-compact inverters in e-drive systems

- High power and reduced weight by 800V e-drive systems
- · Advantages and limitations of SiC semiconductors in inverters
- · Beneficial inverter integration in electric vehicle drives
- Design example for an ultra-compact e-drive inverter

Dipl.-Ing. (FH) Gerhard Müller, Head of Advanced Development Power Electronics Co-Authors: Dr.-Ing. Thomas Lannert, Dipl.-Ing. Michael Kohr, all ZF Friedrichshafen AG, Friedrichshafen, Germany

#### Efficiency increase of eDrives by use of multilevel inverters and permanent magnet synchronous motors

- Interactions between inverter and motor
- · Three level inverter function compared to two level
- · Measurement setup and configured topologies

 Impact on efficiency and performance Jürgen Sierts, Engineer Pre-development and Research, Robert Bosch GmbH, Schwieberdingen, Germany, Co-Authors: Jan Allgeier, Fabian Stamer, both Robert Bosch GmbH, Renningen, Germany

12:45 Time for Business Lunch – Meet & Greet in the exhibition area with car presentation



# Scientific support of the congress

# The VDI Society Product and Process Design (GPP)

The VDI Society Product and Process Design (VDI-GPP) and its technical divisions provide all sectors with verified knowledge on the design of products and processes and their optimization in terms of quality and the time- and cost-benefit ratio. This verified knowledge covers the entire product lifecycle, from the product idea and product development, marketing and service to recycling using optimized methods, tools and systems, including the necessary information technology. This ensures the successful connection of market and technology for the purpose of sustainable growth and profit. The VDI-GPP – as the largest technical division in the VDI – provides a platform for specialist discussion and cooperation ranging from the technological state of the art and continuous improvement to trends in development. The task of the VDI-GPP is to concentrate the extensive range of services of the VDI in these fields, display them in summary and constantly improve them. This also includes the lively exchange of ideas with other VDI societies. The activities of the society are planned and coordinated by an advisory board staffed with decision-makers working on an honorary basis.

www.vdi.de/gpp

# The VDI Society Automotive and Traffic Systems Technology (FVT)

The VDI Society Automotive and Traffic Systems Technologies (FVT) with its five Technical Divisions offers a home for engineers from a wide range of disciplines in the fields of "road", "rail", "air" and "water" transport. Through active interplay with the working groups of the VDI Regional Associations, the students and young engineers as well as the other VDI Technical Societies, the VDI FVT is networked nationally and internationally with other cooperation partners. The stated task of the VDI FVT is to strengthen the perception of the engineering profession and to establish the VDI as a technical-scientific opinion leader in professional circles, politics and society. The aim here is to promote the interaction of the various mobility areas and to provide technical impetus, as well as to develop perspectives for cross-sectional topics relating to "People and Mobility" and "Means of Transports and Infrastructure". www.vdi.de/fvt

### Dritev interactive – Adding value to your business

## **Poster Exhibition\***

#### Let yourself get inspired by those presenting and feel free to enter into the discussion

Support of future-robust construction cit development for electric traction motors using model-based systems engineering

**Philip Müller-Welt, M. Sc.,** Academic Employee, Institute of Product Engineering (IPEK), Karlsruher Institut für Technologie (KIT), Karlsruhe, Germany

# Experience and procedure for measuring magnetic properties of hard magnets

**Dipl.-Ing. Peter Gebauer,** Materials Development E-Mobility, Schaeffler Technologies AG & Co. KG, Herzogenaurach, Germany

Innovative test bench concept as enabler for flexible and innovative production scenarios

**Dipl.-Ing. Ralph Heckmann,** Vice President Sales, teamtechnik Maschinen and Anlagen GmbH, Freiberg/Neckar, Germany

Optimization of acoustics and efficiency in helical gears for electromobility

Kai von Schulz, M. Sc., Academic Employee, IPSE – Institute of Product- und Service Engineering, Furtwangen University, Germany

Novel Multi-Functional Shift System for Improved EV Efficiency & Performance

John Jennings, Director of Innovation & eMobility, Amsted Automotive, Saginaw, USA

Integration of flexible cooling solutions into plastic composite battery enclosures for xEV applications Erik Elbaek, M. Sc., Development Engineer – Thermal Systems, Kautex Textron GmbH & Co. KG, Bonn, Germany

Fast and reliable parametrization of an inverter test system with the e-motors type plate data

**Dr.-Ing. Patrick Winzer,** Head of Application Software Design, AVL SET GmbH, Wangen im Allgäu, Germany

Spatial Computing for development and test of software defined vehicles

**Dr. Felix Pfister,** Business Development Manager, IPG Automotive GmbH, Karlsruhe, Germany

Dynamic motor drive: New control software increases EV efficiency substantially

**Jean Rosenzweig,** Director DMD Customer Programs, Tula Technology, Inc., San Jose, USA

#### Tailor-made high-current contacts

**Dipl.-Chem. Heiko Müller,** Director Corporate Materials and Process Analysis and **Dr. Benjamin Hertweck,** Senior Vice President Corporate R&D, beide KERN-LIEBERS Group of Companies GmbH & Co. KG, Schramberg, Germany

# From tradition to innovation – Managing sustainable transformation

**Anja Rasor,** Reseach Associate and **Julian Zerbin,** M. A. both Heinz Nixdorf Institut, University of Paderborn

\*Februrary 2024

# **Speakers Corner**

#### Ask the drive system experts

Do you still have questions? You are welcome to meet our speakers in the speakers corner following the sessions. Straightforward, subject-specific and instantaneously.



# **Dritev Summer Night**

# Your networking hub for the international powertrain community

Your networking spot for the international powertrain community: Meet colleagues and project partners and use the informal atmosphere to get to network anew.



# **Car Presentation**

#### Powertrain systems with an emotional appeal

Whether it's a serial production vehicle, a fancy roadster or an eyecatcher – even the best drive unit needs its customised appearance. Experience the latest vehicle concepts and find out more from experts on site about the special features of the vehicles and the integration of the different drive solutions.

The following vehicles will be shown\*:

- VW ID.7 Tourer
- Infimotion
- Stellantis
- Tula EESM DMD Tesla Model 3
- Mercedes-Benz EQE
- Mercedes-Benz CLE



\*February 2024

# **Powertrain Systems in Mobile Machines 2024**

Chair: Prof. Dr. Ludger Frerichs, Director, Institute of Mobile Machines and Commercial Vehicles (IMN), Technische Universität Braunschweig, Germany



		<b>1st Conference day</b> Wednesday, June 12, 2024
	09:00	Plenary speeches with CLEPA, EnBW, Schaeffler, CLAAS (Details on page 3)
	11:00	Plenary discussion
	<b>D</b> 11:20	Meet & Greet – Coffee break
	11:55	Opening of VDI Conference Powertrain Systems in Mobile Machines 2024 Prof. Dr. Ludger Frerichs
		Energy and propulsion systems
	12:00	Use of renewable energies for agricultural machinery DiplGeoökol. Henning Eckel, Kuratorium für Technik and Bauwesen in der Landwirtschaft e. V. (KTBL)
	12:30	Electrify Africa: A systematic approach to boost mechanization and access to electricity in emerging regions DiplIng. Holger Lange, Volkswagen AG
	13:00	Time for Business Lunch
		Powertrain transformation
	14:30	Infinitely variable transmission development using electric drive system Roger Burjes, B. Sc., Deere & Company
	15:00	Introduction of alternative drives in tractors of different performance classes Dr. techn. Jürgen Karner, CNH Industrial Österreich GmbH
	15:30	Construction equipment drivesystems: Focus on hydrogen Stefan Peters, M. Sc., Liebherr-EMtec GmbH
<u> </u>	<b>16:00</b>	Meet & Greet – Coffee break
		Implementation of hydrogen fuel cell systems
	16:45	High-power fuel cells for heavy-duty hydrogen mobility Prof. Dr. Christian Mohrdieck, Hyzon
	17:15	Excavator with fuel cell electric powertrain – challenges of the conversion DiplIng. (FH) Dieter Farthofer, AVL List GmbH
	17:45	From system model to operational environment: Testing H <sub>2</sub> -hybrid drives for mobile machinery Jan de Vreeden, M. Sc., MSE, RWTH Aachen University, Germany
	18:15	Safety and functional safety in the conception of hydrogen tank systems Duy Cuong Nguyen, M. Sc. Angewandte Physik, ITK Enginee- ring GmbH
	18:45	Get-together: Dritey Summer Night

Dritev

	<b>2nd Conference day</b> Thursday, June 13, 2024		
		Electric drive concepts	
	08:30	Electrification of the drivetrain of an all-wheel-drive municipal equipment carrier DiplIng. Malte Braunschweig, Hako GmbH	
	09:00	Evolution of transmission technology for electric off-highway machines Joachim Van Dingenen, M.Sc., Dana Inc., Off-Highway Drive and Motion Systems	
	09:30	Local zero emission solution for mobile compact cranes Thomas Speh, M. Eng., Liebherr-Electronics and Drives GmbH	
	10:00	Electrification concepts in the field of tension of the operational business: A practical example DrIng. Michael Philipp Schmitt, DINTEC GmbH	
Ĺ	<b>D</b> 10:30	Meet & Greet – Coffee break	
		Implementation of electric drivetrain systems	
	11:15	Electrical machines for mobile machinery – application- specific requirements, design, and layout DrIng. Thomas Finken, Bosch Rexroth AG	
	11:45	Improved synergies: how to achieve the perfect match between battery, thermal management and drive train DiplIng. (FH) Stefan Eichler, Danfoss Editron Oy, Christian Kiemer, M. Eng., Webasto Thermo & Comfort SE	
	12:15	Immersion cooling battery technology with focus on safety and lifetime DiplIng. (FH) Helmut Kastler, Kreisel Electric GmbH	
	12:45	Time for Business Lunch	
		Electric drives in different application	
	14:15	Electrified powertrain for a medium size wheel loader DiplIng. (FH) Rico Glöckner, ZF Friedrichshafen AG	
	14:45	Sustainable powertrains for special foundation equipment DrIng. Hans-Philipp Otto, BAUER Maschinen GmbH	
	15:15	"An electrification journey" – Developing and fine-tuning a system platform for electric off-highway machines DiplIng. (BA) Florian Madlener, Kramer-Werke GmbH and Luca De Pascali, Ph.D., Dana Inc., Off-Highway Drive and Motion Systems	
	15:45	Closing remarks Prof. Dr. Ludger Frerichs, Technische Universität Braunschweig	
		Joint plenary session	
5	16:00	Awarding of the best presentation for junior engineers	

Sign up and details www.vdiconference.com/01TA807024

i 16:15 End of the International VDI congress

### The brains behind the Congress – The Program Committee



#### 1st row from left to right

**Dr. Norbert Alt,** COO & Executive Vice President, FEV Europe GmbH, Aachen, Germany

**Dipl.-Ing. Georg Bednarek,** Director Regulations & Certification, Stellantis N.V., Rüsselsheim, Germany

**Prof. Dr.-Ing. Yves Burkhardt,** Head of the Institute for Electrical Energy Conversion – Electrical Drive Systems, Technical University of Darmstadt, Germany

**M. Eng., Daniel Borowitza,** Head of Advanced Development Chassis and Drive Systems, BMW AG, Munich, Germany

**Dr.-Ing. Thomas Casper,** Manager Combustion- & Hybrid-Drivetrainsystem, Transmission and Hybridcomponents, Dr. Ing. h.c. F. Porsche AG, Weissach, Germany

**Dipl.-Ing. (FH) Andreas Deimel,** Head of Transmission/Powertrain Development, Audi AG, Ingolstadt, Germany

**Dr. Jörg Gindele,** Senior Director Advanced Engineering & E-Propulsion Systems, Magna PT International GmbH, Untergruppenbach, Germany

**Dr.-Ing. Thomas Hackl,** Chief Technical Officer, Hofer AG, St. Ulrich bei Steyr, Austria

**Dr.-Ing. Keiwan Kashi,** Vice President Engineering – ePowertrain, GKN Automotive, Lohmar, Germany

**Dipl.-Ing. Alexander Krick,** Head of Technical Development E-Drive, Power Electronics & Transmission, Volkswagen AG, Group Components, Kassel, Germany

#### 2nd row from left to right

**Dipl.-Ing. Thomas Landsherr,** Vice President, Engineering Driveline, MAN Truck & Bus SE, Munich, Germany

**Dr.-Ing. Jens Lüder,** Vice President Engineering, Robert Bosch GmbH, Stuttgart, Germany

**Dr.-Ing. Florian Mulzer,** AGCO Transmission Specialist, AGCO GmbH, Marktoberdorf, Germany

**Dipl.-Ing. Konstantin Neiß,** Director Electric Drive Systems & Center of Competence Electric Drive Units Mercedes-Benz AG, Stuttgart, Germany (Chair)

**Dipl.-Ing. Thomas Pfund,** President Business Unit E-Motors, Schaeffler Automotive Buehl GmbH & Co. KG, Bühl, Germany (Vice Chair)

**Prof. Dr.-Ing. Stephan Rinderknecht,** Professor and Head of the Institute for Mechatronic Systems in Mechanical Engineering, Technical University of Darmstadt, Germany

**Dr.-Ing. Gerd Rösel,** Head of Innovation, Electrification Solutions Division, Vitesco Technologies GmbH, Regensburg, Germany

**Dr. Christoph Sasse,** Vice President Electrified Powertrain Technology, ZF Friedrichshafen AG, Friedrichshafen, Germany

**Prof. Dr.-Ing. Karl Viktor Schaller,** Honorary Professor, TUM School of Engineering and Design, Technical University of Munich, Garching, Germany

#### 3rd row from left to right

**Dipl.-Ing. (FH) Udo Sommerhalter, MBA,** Customer Chief Eng., Valeo Powertrain Systems Business Group, Bietigheim-Bissingen, Germany

**Prof. Dr.-Ing. Karsten Stahl,** Full Professor, Institute of Machine Elements, Director, Gear Research Center (FZG), TUM School of Engineering and Design, Technical University of Munich, Garching, Germany

**Dr. Michael Wagner,** Vice President Global Engineering and Product Management Drivetrain und Battery Systems, BorgWarner Drivetrain and Battery Systems Drivetrain Engineering GmbH, Heidelberg, Germany

**Dipl.-Ing. Carsten Weber,** Manager, Propulsion Systems Research & Advanced Engineering, Ford Werke GmbH, Cologne, Germany

**Dr. Henning Wöhl-Bruhn,** Head of Technical Development, Inverter Electric Drives, Volkswagen AG, Wolfsburg, Germany

### Media Partner

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#### 9 a.m. - 5 p.m., Kongresshaus Baden-Baden

Workshops are only held in German!

# Digital Twins zur Virtualisierung in der E-Fahrzeugentwicklung

Ihre Leitung: René Honcak, M. Sc., Head of Digital Twin | Electrified Powertrain Technology, ZF Friedrichshafen AG, München

#### Zielsetzung

Die Zukunft der Automobilindustrie ist digital – and die Entwicklung von Elektrofahrzeugen führt diesen Wandel an. Doch wie lässt sich sicherstellen, dass die elektrisch angetriebenen Fahrzeuge effizient, sicher and umweltfreandlich sind? Unser Spezialtag "Digital Twins zur Virtualisierung in der E-Fahrzeugentwicklung" vermittelt Ihnen Technologien and Methoden in formpraktischen Anwendungsbeispielen, um diese Herausforderungen erfolgreich zu meistern.

Sie erfahren, wie Digital Twins den gesamten Entwicklungsprozess – von der Konzeption bis zur virtuellen Produktvalidierung – begleiten and welche Rolle in diesem Zusammenhang das Model-based Systems Engineering spielt.

Der Workshop bietet Ihnen die Chance, sich mit Gleichgesinnten auszutauschen and gemeinsam Herausforderungen and Lösungen aufzuspüren. Nach Besuch des Spezialtags verstehen Sie, wie sich mithilfe von Modellen, Simulationen and Künstlicher Intelligenz Elektrofahrzeuge schneller, kostengünstiger and umweltfreandlicher auf den Markt bringen lassen.

#### Inhalte des Spezialtages

- Digital Twins in der E-Fahrzeugentwicklung
- MBSE für Digital Twins
- Künstliche Intelligenz für präzise Modellentwicklung
- Herausforderungen and Lösungen
- Praxisbeispiele and Diskussionen

Mehr Details unter: www.vdi-wissensforum.de/01ST022024

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# Design und Entwicklung nachhaltiger technischer Systeme

, <mark>Ihre Leitung: Dipl.-Ing. Sascha Ott,</mark> Direktor in der Institutsleitung des IPEK – Institut für Produktentwicklung and Geschäftsführer des Zentrums Mobilitätssysteme am Karlsruher Institut für Technologie (KIT)

#### **Zielsetzung**

Nachhaltigkeit fängt bei der Produktentwicklung an: Nachhaltigkeit wird in den letzten Jahren oft in Zusammenhang mit Generationengerechtigkeit and Bio-Ökonomie genannt. So haben die Vereinten Nationen mit den "Sustainable Development Goals" (SDG) Ziele zur nachhaltigen Entwicklung global auf ökonomischer, sozialer sowie ökologischer Ebene definiert. Doch Nachhaltigkeit ist vor allm auch eine Chance für die Unternehmen, ihre Produkte kostengünstiger and ökologisch verträglicher herzustellen and diese erfolgreich am Markt zu positionieren. Der VDI-Spezialtag "Design and Entwicklung nachhaltiger technischer Systeme" vermittelt Grandlagen and Methoden zur Umsetzung von Nachhaltigkeitsanforderungen in der Produktentwicklung. Sie lernen u.a. die grandlegenden Begriffe and die rechtlichen Rahmenbedingungen (ESG-Environmental, Social and Governance Anforderungen, Lieferkettengestaltung) kennen and erfahren, wie Sie bereits beim Produktdesign die Grandlagen für eine Kreislaufwirtschaft legen. Zahlreiche Beispiele aus der Praxis and interaktive Trainingseinheiten geben Ihnen wertvolle Impulse für die Umsetzung in Ihrem Unternehmen.

#### Inhalte des Spezialtages

- Grandlagen der Nachhaltigkeit Begriffe and Herangehensweisen
- · Durch geschickte Planung die Rohstoff-, Energie- and Ressourceneffizienz Ihrer Produkte steigern
- Nachhaltigkeit als Basis f
  ür Rohstoffeffizienz and CO<sub>2</sub>-Reduzierung
- Design-for-Nachhaltigkeit: Stoffkreisläufe mit entwickeln
- Kreislaufwirtschaft etablieren
- · ESG-Zertifikate mit Nachhaltigkeit punkten and wirtschaftlich erfolgreich sein

Mehr Details unter: www.vdi-wissensforum.de/01ST807024

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# **Exhibition & Sponsoring**

A highlight of Dritev in Baden-Baden is the accompanying exhibition. Representing the entire supply chain for transmissions and drivetrains - including conventional transmissions, hybrid concepts, and electrified drivetrains - in the realm of mobile applications such as passenger cars, commercial vehicles, and mobile machinery, the Dritev exhibition serves as a cross-industry information platform. Congress participants will gain a comprehensive overview of key providers in the development, simulation, and production of drives, transmissions, and components. In addition to the exhibiting companies at Dritev, the exhibition area also features products, simulations, and a parallel conference showcasing technologies and services in the field of drive technology for mobile machines.

#### Your benefits as exhibitor and sponsor:

- Stand out from the competition
- Boost your company's image and awareness with participation in the exhibition
- Sustainably position your company as a competent and long-term partner
- Enjoy maximum presence as a sponsor or exhibitor before, during and after the event
- Profit from better contacts than those attained with classic advertising
- Present your newest innovations on site and use an exclusive platform for your market launches
- Possibility of direct and personal contact with the technical decision makers of the industry, which you cannot reach with classical advertising
- Many types of presentation possible in the conference and exhibition area

#### We connect you – and your company

Would you like to present your products and services to the most important players in the industry? Then get in touch with:

![](_page_13_Picture_13.jpeg)

Vanessa Ulbrich Project Consultant Exhibition & Sponsoring Phone: +49 211 6214-918 Email: ulbrich@vdi.de

9 %

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#### The participants – Your customers

Attendees by company type	Function
System and component suppliers 45 %	Specialists 31 %
OEMs	Head of Department
Plant and mechanical engineering	CEOs/Managing Director
Engineering services	Project Manager/Team Leader
Metal processing industry	14 % Others

![](_page_13_Picture_17.jpeg)

![](_page_13_Picture_18.jpeg)

### **Gold Sponsor**

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Castrol, one of the world's leading lubricant brands, has a proud heritage of innovation and fuelling the dreams of pioneers. Our passion for performance, combined with a philosophy of working in partnership, has enabled Castrol to develop lubricants and greases that have been at the heart of numerous technological feats on land, air, sea, and space for over 125 years.

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### **Sponsor of the Evening Event**

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### Sponsor of the Event App

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### **Exhibitor List 2024**

A. & E. Keller GmbH & Co. KG ACTech GmbH Amsted Automotive APL Automobil-Prüftechnik Landau GmbH ARRK Engineering GmbH ATESTEO GmbH & Co. KG BorgWarner Inc. Bosch Rexroth AG Castrol Germany GmbH Cattini & Figlio S.r.l. Curtiss-Wright Dumarey Powerglide Strasbourg SAS DuPont Specialty Products Operations Sàrl EKK Eagle Industry Co., Ltd. ElringKlinger AG ELTRO GmbH **F**Motors

EnginSoft GmbH ERNST GROB AG FEV Europe GmbH Fischer & Kaufmann GmbH & Co. KG FRÄNKISCHE Industrial Pipes GmbH & Co. KG GFU – Maschinenbau GmbH **GKN** Automotive HOERBIGER Antriebstechnik Holding GmbH hofer powertrain GmbH InfiMotion Technology Europe AB KISSsoft AG Kolektor Mobility d.o.o. Kongsberg Automotive ASA Konzelmann GmbH MELECS EWS GmbH Mercedes-Benz AG

Opel Automobile GmbH PTS-Prüftechnik GmbH **Richard Neumayer GmbH** Schaeffler Technologies AG & Co. KG Scherzinger Pumpen GmbH & Co. KG Schunk Sintermetalltechnik GmbH Smart Manufacturing Technology Ltd., UK Stelter Zahnradfabrik GmbH STIEFELMAYER-Lasertechnik GmbH & Co. KG teamtechnik Maschinen and Anlagen GmbH Traxial BV Trelleborg Sealing Solutions Germany GmbH Tula Technology, Inc. Volkswagen AG Winkelmann Flowforming Zoerkler Gears GmbH & Co KG

February 2024

You will find the latest list of exhibitors at www.vdi-wissensforum.de/en/dritev/exhibition-and-sponsoring/

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www.vdiconference.com/terms-and-conditions/

Venue: Kongresshaus Baden-Baden, Augustaplatz 10, 76530 Baden-Baden, Germany, www.kongresshaus.de/en Accommodation: A limited number of rooms have been reserved for congress participants. A reservation form can be found at www.dritev.com

Information: The price includes congress documents (e-book), coffee breaks, beverages during breaks, lunches and the evening reception (congress).

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